LOAD PERFORMANCE CHART FOR THE 1000W PURE SINE WAVE DIGITAL POWER INVERTER

This power inverter is pure sine wave inverter, it will perform good for most of the appliances. Please refer to below table for applications performance rating comparison of modified sine wave inverter and pure sine wave inverter.

PERFORMANCE RATINGS

	Modified	Pure
	Sine Wave	Sine Wave
LCD/Plasma TV	_	***
Standard TV	**	***
Audio Equipment	*	***
Laptop	***	***
Desktop Computer	**	***
Microwave	**	***
Table saw/Air Compressor	**	***
Hand Power Tool	**	***
Coffeemaker, Toaster, Hair Dryer	***	***
Blender, Mixer, Coffee Grinder	**	***
Laser Printer	_	***
Photo Copier	_	***
Bubblejet Printer	**	***
Fax Machine	**	***
Air Conditioner	*	***
Light (incandescent)	***	***
Light (others)	**	***
*	**	***

Adequate Performance Test inverter using the enclosed test cables.

Not

Recommended

Voltage drop should be no more than 0.5 volts using the highest reated appliance(s).

Good

Performance

deal

Performance

If voltage drop is higher than 0.5 volts, increase cable gauge size.

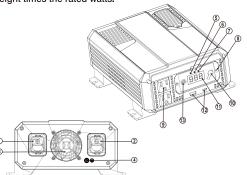
appliance requires to start up (starting load) and it's continued running power requirements (continuous load).

Power consumption is rated in watts, or it can be calculated from Amperes (Amps). This information is usually stamped or printed on most appliances and equipment. If this information is not indicated on the appliance or equipment, check the owner's manual. For electrically sensitive equipment, contact the manufacturer to determine if the device you are using is compatible with modified sine wave AC.

Multiply: AC AMPS X 110 (AC voltage) = WATTS This formula yields a close approximation of the continuous load of your appliance.

Multiply: WATTS X 2 = Starting Load for most appliances.

This formula yields a close approximation of the starting load of most appliances. Exceptions are motorized appliances such as pumps, freezers and air conditioners. These appliances can have startup loads of up to eight times the rated watts.



WARNINGS, CAUTIONS AND NOTES

It's very important that any operator and installer of this inverter read and follow all WARNINGS, CAUTIONS AND NOTES and all installation and operation instructions. In particular, comply with WARNINGS (possibility of serious injury or death), **CAUTIONS** (possibility of damage to the inverter and/or other equipment), and NOTES (included to assist you in achieving the maximum performance and longest working life from this advanced-design inverter).

WARNINGS: INVERTER OUTPUT

This heavy-duty device produces voltages similar to commercial AC power.

- · Danger of shock or electrocution treat inverter output the same as commercial AC power.
- · Do not use the inverter near flammable materials or in any locations that may accumulate flammable fumes or gases. This is an electrical device that can briefly spark when electrical connections are made or broken.
- Do not allow water or other liquids to contact the inverter.
- · Do not use appliances with damaged or wet cords. Surrounding air temperature should be between -4°F and 104°F - ideally between 32°F-104°F. Keep the inverter away from direct sunlight, if at all possible.
- · Keep the area surrounding the inverter clear to ensure free air circulation around the unit. Do not place items on or over the inverter during operation. The unit will shut down if the internal temperature gets too hot. Restart the inverter after it cools.
- · Your inverter will only operate from a 12V power source. Do not attempt to connect the inverter to any other power source, including any AC power source. Do not reverse the DC input polarity - this will void the warranty.

3. High-Speed Cooling Fans. When the temperature

temperature reduces, the fan turns off.

5. Green LED: Battery voltage indicator.

power watts and error code.

Determining the DC Power Requirements

be powered by the battery bank.

inside the inverter exceeds a preset limit, the cooling

6. Yellow LED: Output power indicator (KW), which will be

7. RED LED: Output power indicator (W), which will be

9. Four (4) standard North American AC outlets, each

10. ON/OFF Switch. Turns the inverter ON and OFF.

11. Digtal display which can display battery voltage,

12. Standard USB output 2.4A and USB-C™ output 3.0A

Your inverter requires the input of a 12-volt battery. To

battery bank to you need to know the current, or Amps

wattage by 10. For example, the continuous AC load is

3000 watts. The current (Amps) is: 3000/10 or 300 Amps

at 12 VDC. Add to the load any DC appliances that may

calculate the approximate power in Amps a 12-volt

shortcut method is to divide the continuous AC load

required for powering the continuous AC load. A

8. Two screws to attach removable control panel.

activated when actual output power larger than 1000W.

activated when actual output power lower than 1000W.

fan automatically turns on to cool the inverter. When the

· Do not connect to transfer switch.

1. Positive Power Input Terminal.

2. Negative Power Input Terminal.

FEATURES

4. Ground Terminal.

rated at 15 Amps.

13. Ventilation hole.

14. Voice alarm speaker.

· Do not connect to household outlets.

APPLIANCE CAUTIONS

- DO NOT plug in battery chargers for cordless power tools if the charger carries a warning that dangerous voltages are present at the battery terminals.
- Certain chargers for small nickel-cadmium or nickelmetal-hydride batteries can be damaged if powered by this inverter. Two types of appliances are susceptible to damage: Small, battery-operated appliances such as flashlights, cordless razors and toothbrushes that plug directly into an AC receptacle.
- · Some fans with synchronous motors may slightly increase in speed (RPM) when powered by the inverter. This is not harmful to the fan or to the inverter.
- Use safety approved extension cords rated at 15 Amps or higher.
- GFCI devices may not work with modified sine wave (MSW) power.
- · This inverter is not tested for use with medical equipment.
- This inverter is not tested for use in marine applications.
- In the event of a continuous audible alarm or automatic shut down, turn the inverter OFF immediately. Do not restart the inverter until the source of the problem has been identified and corrected.
- When using your PowerDrive inverter to power lead acid battery chargers (Like those used for a car, boat or motorcycle) with modified sine wave, check the temperature of the battery charger after 10 minutes. If the battery charger becomes hot, immediately disconnect it from the inverter and allow it to cool before resuming the charging operation.
- · Do not use power strips woth surge protection.

WARNING: DANGER OF BATTERY EXPLOSION - INSTALL A FUSE

Battery Banks can deliver very high levels of current that can vaporize metal, start fires and cause explosions.

PowerDrive recommends installing ANL type fuse/holder or circuit breaker close to the positive battery bank terminal. This fuse protects the batteries from accidental DC cable shorts, which can cause batteries to explode. ANL fuses and fuse holders are available at most hardware supply stores.

PowerDrive circuit breaker accessory available.

PDISB300 - Circuit Breaker with switch.

- · Loose connections can result in a severe decrease in voltage that can cause damage to cables and insulation.
- Failure to make correct polarity (Pos/Neg) connection between the inverter and the battery bank can result in blowing fuses in the inverter and can permanently damage the inverter. Damage caused by reversed polarity is not covered under the warranty.
- Making the connection to the Positive terminal may cause a spark as a result of current flowing to charge capacitors within the inverter. This is a normal occurrence.
- Because of the possibility of sparking, it is extremely important that both the inverter and the 12-volt battery be positioned far from any possible source of flammable fumes or gases. Failure to heed this warning could result in fire or explosion.
- · Operating the inverter without correctly grounding the unit may result in an electrical shock.

GETTING STARTED

When some tools turn on, there is an initial surge of power to start. This surge of power is referred to as the "starting load" or "peak load." Once started, the tool or appliance requires less power to operate. This is referred to as the "continuous load" in terms of power requirements. You will need to determine how much power your tool or

Sizing the Battery

To determine the minimum battery bank Ampere-hour rating that you will need to operate appliances from the inverter, and any DC appliances powered by the battery bank. Follow these steps:

1. List the maximum wattage that the inverter has to provide (as above).

- 2. Estimate the number of hours the appliances will be in use between battery recharges. This will vary depending on appliances. As an example, a typical home-use coffeemaker draws 500 Watts during its brew time of 5 minutes, it maintains the temperature of the pot at about 100 watts. Typical use of a microwave oven is only for a few minutes. Some longer operating time appliances are lamps, TV's, computers, and refrigerator/freezers.
- 3. Determine the total watt-hours of energy needed. Then multiply the average power consumption in watts by the number of hours of run time. For example: 2000 Watts for 10 hours = 20,000 Watts hours. Using the 2000 Watts (or 200 Amps) for 10 hours example as above, then 200 Amps is needed for 10 hours. This provides us with the basic Amp-hours (AH) of battery that is required. Ten hours at 200 Amps equals 2000 Amp Hours (AH). This answer is just a beginning because there are other conditions that determine actual run time.

These include:

6

- · AC appliance load and time in use (Basic Amp Hour)
- Cable gauge and length Charge level of the batteries (between use, chargers)
- have to be able to fully charge the batteries) Temperature of the batteries (colder batteries provide)
- fewer Amps) Age and condition of the batteries (older batteries lose)
- capacity Amp hours)
- Compliance with turning off unnecessary AC and DC loads.

If there is any doubt about sizing the battery bank, it is safe to over estimate the Amp hour requirements of the battery bank.

Note:

The type of batteries you use to power your high-power inverter is important. Operating a high-power inverter will routinely discharge batteries and they will require frequent recharging. Batteries used to start engines are not designed to repeatedly charge and discharge. We recommend using "deep-cycle" or "marine" rated batteries.

CABLE GAUGES

When connecting the inverter to a battery bank use the thickest stranded insulated copper wire available in the shortest length practical.

Mounting the Inverter

Your inverter should not be mounted under the hood of a vehicle. If installing in a vehicle, choose a dry, cool, ventilated area close to the battery as practical. Before drilling any mounting holes, make sure that there are no wires, fuel lines, or tanks directly behind the surface to be drilled.

LENGIA	PDIPSIUUD
1ft	8AWG
2ft	6AWG
3ft	6AWG
4ft	4AWG
5ft	4AWG
6ft	2AWG
7ft	2AWG
8ft	2AWG
9ft	2AWG
10ft	2AWG
RECOMMENDED FUSE SIZE	
AMPERAGE	100A

LENGTH PDIPS1000B

To mount the inverter:

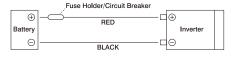
- 1. Inverter ON/OFF switch must be in the OFF position.
- 2. The inverter should be mounted horizontally.
- 3. Position the inverter against the mounting surface and mark locations of the mounting screw openings.
- 4. Remove the inverter and drill four (4) mounting holes.

5. Fasten the inverter to the mounting surface using corrosion-resistant fasteners sized #10 or larger.

CONNECTING THE INVERTER

This inverter has two DC cable connections, one positive and one negative. The order of steps in the following procedure minimizes the danger of sparking near the battery bank.

- 1. Prepare all cable set ends with ring terminals at the battery ends.
- 2. Install one fuse holder with fuse on the Positive cable close to the battery bank end.
- 3. Make sure the ON/OFF switch located on the front panel of the inverter is in the OFF (O) position.
- 4. Ensure all appliance cords or extension cords are disconnected from the inverter.
- 5. Connect a #8 gauge stranded insulated wire to the enclosure ground terminal and connect the free end of the wire to the vehicle's chassis or any other ground point.
- 6. Connect the unfused cable to the **Negative (-)** terminal of the battery bank.
- 7. Connect the Negative cable to the Inverter's Negative (-) terminal.
- 8. Insulate the end of cable to be connected to the Positive (+) Inverter terminal.
- 9. Connect the fused cable to the battery bank Positive (+) terminal.
- 10.Connect the Positive cable end to the Positive (+) inverter terminal.



NOTE: Sparking is normal for the first connection.

- 1. Make sure you have good secure connections -Do not over-tighten.
- 2. If you need the information on the panel at a distance, you can take out the panel and connect it to a 12' extension cord (included) or simply use the APP.

REMOVABLE FACEPLATE REMOTE CONTROL

- (Keep the screws safe)
- (2) Follow the diagram below to connect the panel



OPERATION

- 1. Turn On the inverter: Press the ON/OFF switch on the front panel for 1 second.
- the front panel for 1 second.
- operated is turned off, plug an appliance cord into inverter.
- Turn ON the inverter.
- 5. Display will FLASH between voltage and power usage
- 7. Plug in additional appliances and turn them ON.

NOTE:

· When using an extension cord from the inverter to an appliance the extension cord should not be longer than 50 feet.

TELEVISION AND AUDIO SUGGESTIONS

Although all PowerDrive inverters are shielded and filtered to minimize signal interference with your television picture may be unavoidable, especially in weak signal areas.

Here are some suggestions that may improve reception:

- 1. First, make sure that the television antenna produces a clear signal under normal operating conditions. Also, ensure that the antenna cable is properly shielded and of good quality.
- 2. Change the positions of the inverter, antenna cables or TV power cord.
- 3. Isolate the TV, its power cord and antenna cables from the 12-volt power source by running an extension cord from the inverter to the television set.
- 4. Coil the television power cord and the input cables running from the 12-volt power source to the inverter.
- 5. Attach a "Ferrite Data Line Filter" to the television power cord. More than one filter may be required.

These filters are available at most electronic supply stores.

10

13

Some inexpensive audio systems may produce a slight "buzzing" sound when operated with the inverter. The only solution to this problem is to use a sound system with better power supply filtering.

POWERDR*VE*





OWNER'S GUIDE PDIPS 1000B

Please read this manual thoroughly before installing and operating your Inverter. This manual contains information you need to obtain the performance required for your application. Keep this manual for future reference.

The PowerDrive® Bluetooth® inverter is the first of its kind in the market! This inverter has high starting capability and max efficiency up to 90%. This Bluetooth® inverter can connect with all Andriod® and iOS® smartphones. Our phone APP can help check and keep you updated on the battery voltage, output power and product temperature. Set up the protections such as under voltage, over voltage, overload and over-temperature at a distance! Also included are personal settings and battery testing with a more user friendly experience. Welcome to the future of power Inverters!

TROUBLESHOOTING

PROBLEM: No Input Voltage

Cause	Solution
Battery is defective	Replace battery.
Blown fuse	Ask for help from technician.
Lose cable connections	Check the connection to the battery. Tighten as required.

PROBLEM: Inverter Shut Down

Cause	Solution
The actual output power is higher than rated power of inverter, Overload protection has occurred	Reduce load to have the actual output lower than rated power of inverter.
The actual output is less than rated power, but high starting surge has caused overload shutdown	Use a product with starting surge power within the inverter's capability.
The voltage input is too low	Charge the battery.
Inverter is overheated due to poor ventilation and has shut down	Disconnect the inverter from battery or DC socket and allow to be cooled for 15 minutes. Please ensure to remove objects covering unit.

Test inverter using the enclosed test cables.

Voltage drop should be no more than 0.5V using the highest rated appliance

If voltage drop is higher than 0.5V, increase cable gauge size.

PROBLEM: Low Battery Alarm on all the time

Cause	Solution
Input voltage below 11 Volts – buzzing sound	Keep input voltage above 11 Volts to maintain regulation.
Poor or weak battery condition.	Recharge or replace battery.
Inadequate power being delivered to the inverter or excessive voltage drop	Use lower gauge (heavier) cable. Keep cable length as short as possible.

PROBLEM: TV does not work

Cause	Solution
TV does not turn on	Contact TV manufacturer to find out if the TV is compatible with a modified sine wave.

PROBLEM: Error Code & solution

Error Code	Solution
LUP	Low Battery Voltage. Please charge the vehicle battery or replace the vehicle battery by new one.
OUP	Over Voltage Protection. Remove all appliances and turn off by ON/OFF switch. Check the battery voltage, make sure it is within 11V-15V.
ОСР	Over Temp Protection. Remove all appliances and turn off by ON/OFF switch. cool down for 15 minute before turning on again.
OPP OR OLP	Over Load Protection. Turn off the inverter and remove all appliances. Then use appliance with smaller power consumption.

SPECIFICATIONS

Model	PDIPS1000B
Input	11-15V DC
Output	115V AC
Output Frequency	58-62Hz
Output Waveform	Pure Sine
	Wave (MSW)
Continuous Power	1000W
Surge Power	2000W
Efficiency	85% Max
No Load Draw	<0.6A
Low Battery Shutdown	10.5±0.3V DC
USB Output Port	2,4A
USB-C Output Port	3.0A (15W)
AC Output Socket	2 Standard North
	American Sockets
Internal Fuse/	5-30A blade fuse
Replacement Fuse	(replaceable)
Operating Temp	Ideally 32°F-104°F
Battery Low Alarm	11±0.3V DC
Power Cable Length	3′
Dimensions	11.53"x9.05"x4.20"
Net Weight	5.2 lbs.

Fuses for battery cable short circuit only. Not for AC power output!

48 Industrial Road Elizabethtown, PA 17022 Distributed by POWERDRIVE

SONARB TO YJIMA



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11

14



benneur canser un mauvais ronctionnement de l'appareir (2) Ce dispositif doit accepter toute interférence, y compris les interférences qui

(1) Ce dispositif ne peut causer des interferences; et Canada. Son fonctionnement est soumis aux deux conditions suivantes: Cet appareil est conforme aux CNR exempts de licence d'Industrie

This device compiles with Industry Canada's Incence-exempt RSSs.
Operation is tableat to the following two conditions:
(1) This device must accept any interference; and
Industries must accept any interference; including interference that may cause
undesired operation of the device.

IC STATEMENT

may cause undesired operation.

This device compiles with part 15 of the PCC Rules. Operation is subject to the collowing two conditions: (1) This device may not cause harmful interference, and (2) this device must a cocept any interference received, including interference that may resure, undesired news thought the properties of the many resure.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

- Consult the dealer or an experienced radio/TV technician for help.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.

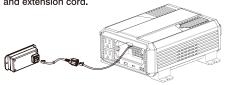
Increase the separation between the equipment and receiver Reorient or relocate the receiving antenna.

harming the action of the confidence to referent the context the c harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause and, if not installed and used in accordance with the instructions, may cause installation This equipment generates uses and can radiate radio frequency energy This equipment has been tested andround to comply with the limits for a Class B digital device, bruscust in part 15 of the EMB CAL Prosee limits are designed to provide reasonable protection against harmful intererence in a residential

FCC STATEMENT

(1) Remove the screws fixing the panel

and extension cord.



- 2. Turn OFF the inverter: Press the ON/OFF switch on
- 3. When you have confirmed that the appliance to be one of the 110v AC Outlets on the front panel of the

- 6. Turn the appliance ON.